

2K Primerfiller


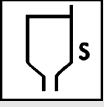



20-24

Process for primer filler

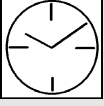



Efficient HS primer filler

- High solids content, fast drying
- Good weathering resistance and high quality result / appearance

1. Application

	Mixing ratio 4 : 1 : 1	100% by vol. 25% by vol. 25% by vol.	20-24 50-10, -15 60-10, -20, -30, -40
	Spray viscosity DIN 4 at 20°C	20 – 24 s	
	Potlife	1 h / 20°C	
	Spray gun	1.6 – 1.8 mm	
	Number of spray coats Film thickness	2 50 – 70 µm	

2. Drying / sanding


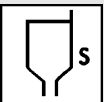


	Drying at 20°C at 60°C	3 h 30 min.	
	Infrared (short wave) (medium wave)	8 min. 10 – 15 min.	
	Dry sanding Orbital sander	P 400	
	Wet sanding	P 800	

Process for non-sanding filler

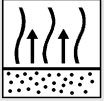
Wet-on-wet surfacer

- Short flash-off time
- No sanding
- Very safe to spray
- Good finish and weathering resistance

1. Application

	Mixing ratio 1 : 1 : 1 : 1	100% by vol. 20-24 100% by vol. 30-S 00 100% by vol. 50-10 100% by vol. 60-10, -20, -30, -40	
		Spray viscosity DIN 4 at 20°C	16 – 18 s
	Potlife	2 h / 20°C	
		Spray gun	1.2 – 1.4 mm
	Number of spray coats Film thickness	2 Approx. 20 – 35 µm	

2. Flash off

	Flash off at 20°C	15 – 20 min.
---	--------------------------	--------------

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.