

285-270

Primer filler Pro, grey



A brand of BASF –
We create chemistry

Application:

Primer filler / wet-on-wet filler

Key Features:

Suitable for steel, galvanized steel, aluminium, old paintwork and GRP / SMC.
Good corrosion protection and weathering resistance, good finish quality.
Anti-corrosion and adhesion primer for above mentioned substrates in Glasurit paint systems.
Can be applied under 285- Glasurit primer fillers and primers.

Remarks:

- Use 581-90 Glasurit Guide Coat, black as guide coat (for a better sanding result).
- No need to sand new e-coated parts.
- Parts coated with 285-270 can be overcoated without intermediate sanding for up to 5 days.
- **Clean the surface with 700-10 Glasurit Degreasing and cleaning agent before applying 285-270.**
- Minimum temperature for air drying: +15°C.

5:1:1

for metal


Mixing Ratio

100 % by volume 285-270


Hardener

20 % by volume 929-58


Reducer

20 % by volume 352-91, -30, -40, -10, -216, -50


Spray viscosity at 20°C

DIN 4:

18-20 s

Potlife at 20°C

90 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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11/2022

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Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.6-1.8	1.7-1.9
Number of spray coats		½ + 1	
Film thickness	µm	50-70	
	Drying at 20°C	16 h	
	Drying at 60°C	35 min	
	Infrared (short wave)	9 min (4 min. 60 °C, 5 min. 80 °C)	
	Sanding manual, wet	P800	
	Orbital sanding, dry	P400 - P500	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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